Option	Description	Cost	Advantages	<u>Disadvantages</u>	Technical Analysis		
I. REMOVAL ALTERNATIV	I, REMOVAL ALTERNATIVE						
DREDGING METHODS							
Hydraulic Dredging	Dredge sediments from a barge, or from a tracked vehicle where barge cannot be used. Pump sediment up to two miles to holding basins.	\$10-11 per cubic yard (not including construt, of holding basins)	Least expensive dredging method     Excludes large rocks and debris	Incorporates large amounts of water     Requires holding basins within 2 miles of dredging, or pump booster stations	Technically feasible and appropriate. This is a recom- mended option included in the cost estimate.		
Mechanical Dredging	Dredge sediments from a barge, or from a tracked vehicle where barge cannot be used, with a clamshelf dredge. Truck to a single large holding basin.	\$12-16 per cubic yard (not including construt. of holding basin)	Incorporates less water than hydraulic dredge.     Requires only one holding basin.	More expensive than hydraulic dredging.	Technically feasible and appropriate. This is a recom- mended option included in the cost estimate.		
MITIGATION MEASURES							
1. Oil Booms	Deploy booms on water surface downstream of dredging	Nominal	A low cost, effective mitigation measure		Technically feasible and appropriate. Recommended.		
2. Silt Curtains	Deploy silt curtains across river downstream of dredging	Nominal	A low cost, effective mitigation measure		Technically feasible and appropriate. Recommended.		
3. Coffer Cells	Construct closed cell around dredging	Not Determined		More expensive and involved than the other mitigation measures.	Technically feasible and appropriate but not recom- mended unless other mitigation measures are inadequate.		
ADDITION OF RIVERBED SUBSTRATE							
Distribute road-bed material through river	As sections of road are abandoned, the road bed material should be distributed across the channel to augment the river substrate	Nominal (included in the dredging cost)	An inexpensive way to replace some of the river substrate removed by dredging		Technically feasible and appropriate. Recommended.		

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Option	Description	Cost	Advantages	Disadvantages	Technical Analysis	
HANDLING AND DEWATERING OF DREDGED MATERIAL						
Storage						
Construct holding basins at 4-mile intervals	Construct eight holding basins at four-mile intervals to store dredged sediment. This layout is appropriate for hydraulic dredging. Flow rate of water from holding basins estimated at 200 GPM	\$11-16 per cubic yard of holding volume constructed		More expensive     than construction of     one large basin.	Technically feasible and appropriate. This is a recommended option included in the cost estimate.	
Construct one large holding basin	Construct one large holding basin to store dredged sediment. This layout is appropriate for mechanical dredging.	\$11-16 per cubic yard of holding volume constructed	Less expensive than construction of eight smaller basins.		Technically feasible and appropriate. This is a recom- mended option included in the cost estimate.	
Dewatering					bost courtain.	
Settling and draining directly from holding basin	Holding basins constructed with a gravel base for removing water. Possibly also pumps and hoses for drawing water off of the top after settling	see Waler Trealment	Much lower cost than mechanical de- watering options.	May be adversely impacted by bad weather     May require long time period to achieve adequate dewatering	Technically feasible and appropriate. This is a recommended option included in the cost estimate.	
2. Natural dryîng	Drying which occurs simply by allowing water to evaporate from sediments. Probably used in conjunction with settling and draining	see Water Treatment	Much lower cost than mechanical de- watering options.	May be adversely impacted by bad weather     May require long time period to achieve adequate dewatering	Technically feasible and appropriate. This is a recommended option included in the cost estimate.	
<ol> <li>Other dewatering options (filter press, centrifuge, evaporators, stabilization with amend- ments).</li> </ol>	Feed dredged sediment through dewatering equipment adjacent to holding basin, probably housed in temporary structure.	Depends on initial water content. Mini- mum of \$10 per cubic yard	Faster and more effective than natural drying methods.	Expensive     Requires O&M     Probably requires     On-site structures	Selected options could be technically feasible and appro- priate. Not recommended un- less natural dewatering options are inadequate. Not included in cost estimate.	

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Option	Description	Cost	Advantages	Disadyantages	Technical Analysis	
TREATMENT AND DISPOSAL						
1. Landfilling	Excavate dried material from holding areas, and truck to BFI Carbon Limestone Landfill	\$18/Ton Disposal \$5.50-\$10/Ton hauling	Lowest cost disposal atternative     No regulatory uncertainty		Technically feasible and appropriate. This is a recom- mended option included in the cost estimate.	
Bloremediation     2a. Grace DARAMEND	Add amendment to the sediment in situ, till to a maximum depth of 26°.	\$25-75/Ton	Thorough drying not required, as procedure stabilizes soil.	Does not treat metals contamination     Requires in-place closure	Technically feasible and appropriate but not currently recommended. Not included in the cost estimate.	
2b. Waste Stream Tech. Bioblends	Add amendment to the sediment in situ, till to a maximum depth of 18-24".	\$26/Ton	1. Low cost	Thorough drying required     Does not treat metals contamination     Requires in-place closure	Technically feasible and appropriate but not currently recommended. Not included in the cost estimate.	
3. Thermal Treatment (Soil Remediation, Inc.)	Truck material to treatment site in Warren. Place in thermal treatment unit.	About \$30/Ton	Might allow beneficial reuse.	1. Thorough drying required 2. Not clear what would be done with sediment after treatment 3. Would require permitting 4. Does not treat metals contamination	Technically feasible and appropriate but not currently recommended. Not included in the cost estimate.	

Option	Description	Cost	<u>Advantages</u>	<u>Disadvantages</u>	Technical Analysis	
TREATMENT OF SUPERNATENT WATER						
Oil-Water separator	Pump water to an oil-water separator before discharge to river.	\$30,000 for pump and oil-water sep.			Technically feasible and appropriate. This is a recom- mended option included in the cost estimate.	
2. Sand or Carbon Filtration	Pass water through filtration system prior to discharge to the river.	Not Determined			Technically feasible and appropriate but not recom- mended unless other treatment measures are inadequate.	
3. Send water to POTW	Pump water to a POTW for treatment prior to discharge.	Not Determined		Would require     pumping water long     distance	Technically feasibility un- certain (not known if any POTW would accept water).	
IL ISOLATION ALTERNAT	TIVE				Not included in cost estimate.	
1. AquaBlok	Cover the river bed, or selected portions of it, with AquaBlok, which is a mixture of bentonite and other material.	\$5-\$15 per cubic yard depending on thickness	Low cost, which would not increase if sediment were thicker then expected.	1. No prior history of use in a similar setting 2. May require maintenance 3. Suitability as a substrate for benthic organisms uncertain	Technical feasibility uncertain.  Not recommended at this time and not included in the cost estimate.	